



Metal Finishing Systems

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PRESTO BLACK® GEL
Blackening Gel for Iron and Steel

Operating Instructions

PRODUCT DESCRIPTION

PRESTO BLACK® GEL is a Room Temperature brush-on blackening agent for all iron and non-stainless steel surfaces. This new blackening gel makes it easy to achieve uniform, tightly adherent black finishes on surfaces of any size and shape and offers the user an extra measure of control over the finishing of the workpiece. The unique gel consistency makes it possible to overcome many common application challenges, such as controlling runs & drips, minimizing solution loss due to runoff and inhibiting flash rusting of the surface. The gel stays put, even on vertical surfaces, with no loss of product due to runoff. Blackens more slowly than a liquid blackener, simplifies the blackening operation and improves the uniformity of the final finish.

APPLICATION INSTRUCTIONS

In short, the surface must first be thoroughly cleaned of all oil and oxide. The black finish is then applied, rinsed, dried and sealed with a topcoat appropriate to the end use of the article:

1. CLEAN the surface, using a solvent that does not leave a residue. Use alcohol, acetone, lacquer thinner or equivalent (Do not use mineral spirits or kerosene.). Repeat as needed.
2. REMOVE OXIDES, if necessary, by bead blasting, or use other abrasive cleaning methods, such as buffing with SCOTCHBRITE® abrasive pads or flapwheels.
3. APPLY THE PRESTO BLACK GEL liberally with a synthetic brush. Allow the GEL to react while lightly brushing the surface with the applicator until a uniform gray/black finish is achieved – usually about 5-10 minutes.
4. STOP the REACTION by sponging the surface with warm water to remove the GEL residues. Flash surfaces can be squeegeed off, then sponged with warm water. To inhibit flash rusting during drying and neutralize acid residues in the recessed areas, give the surface a secondary rinse with a baking soda solution, mixed at 2-3 tablespoons per gallon of water.

5. FORCE DRY THE SURFACE with warm air, compressed air, etc. The dried surface may be highlighted with a mild abrasive pad, if desired, to produce an antique pewter finish or a distressed finish . Or, leave as a solid black.
6. SEAL the surface with a topcoat appropriate to the end use of the article. For example, decorative surfaces should be sealed with a thin coat of satin-gloss urethane lacquer, followed by a topcoat of paste wax. This gives the surface the protection of lacquer and the appearance and surface feel of the wax. Other light-duty, or indoor, surfaces can be sealed with paste wax.

Some practice on scrap material is usually advisable in order to optimize application techniques.

PACKAGING & STORAGE

Available in 1 and 5 gallon plastic containers . Store indoors in a closed container.

Before Using This Product – Please Read, Understand and Follow all the Precautions shown on the Product Label and on the Material Safety Data Sheet.

The Material Safety Data Sheet can be found on our website: www.birchwoodcasey.com

Always Apply Appropriate Labels to any Container used to Store or Apply this Product.

NOTE: The information contained herein is provided in good faith and is believed to be correct as of the date hereof. However, Birchwood Laboratories, Inc. makes no representation as to the comprehensiveness of accuracy of the information. It is expected that individuals receiving the information will exercise their independent judgment in determining its appropriateness for a particular purpose. Accordingly, Birchwood Laboratories, Inc., will not be responsible for damages of any kind resulting from the use of or reliance upon such information.

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